

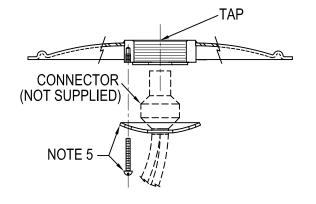
Corten **Base Plate**

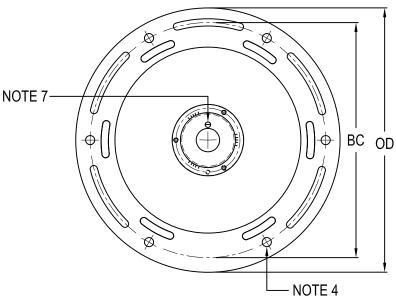
SALES@JAQUITH.COM (315) 478



L-894 Corten Base Plate

- 1. Approved and Certified to FAA Advisory Circular AC 150/5345-42 (Current Revision) Size: B=12", D=16"
- 2. Material: .109" min. thickness Corten A606 steel
- 3. Finish: Aviation yellow powder coat
- 4. (6) 7/16" Ø equally spaced, thru holes
- 5. Base plate shipped with: Neoprene gasket: AP1932/1935 & AP1942/1945 12" (10530287) AP2932/2935 16" (10530281) Hardware packup #6120 which contains:
 - (1) 3 hole cable clamp (8089)
 - (3) #10-24 x 1 1/2" SS machine screws (10670781)
- 6. Grounded version available (see p.K-01f) Add "G" suffix to part number
- 7. (1) 1/4" Ø Weep Hole Standard
- 8. Other thread types available (e.g. 2"-11 BSP)





TYPE	OD	ВС	TAP
AP1932	12"	10,25"	2" NPS
12" L867B	[304.8]	[260.4]	[50.8]
AP1935	12"	10.25"	1 1/2"-12 NF
12" L867B	[304.8]	[260.4]	[38.1]
AP1942	12"	11.25"	2" NPS
12" L867B	[304.8]	[285.8]	[50.8]
AP1945	12"	11.25"	1 1/2"-12 NF
12" L867B	[304.8]	[285.8]	[38.1]
AP2932	16"	14.25"	2" NPS
16" L867D	[406.4]	[362]	[50.8]
AP2935	16"	14.25"	1 1/2"-12 NF
16" L867D	[406.4]	[362]	[38.1]

] = dimensions in metrics; mm.

C-01h (rev 0)



Extended Hub Base Plate

1. Approved and Certified to FAA Advisory Circular AC 150/5345-42 (Current Revision) Size: B=12", D=16"

2. Material: A36 HR Steel

3. Finish: Aviation yellow powder coat

4. (6) 7/16" Ø equally spaced, thru holes

5. Base plate shipped with:

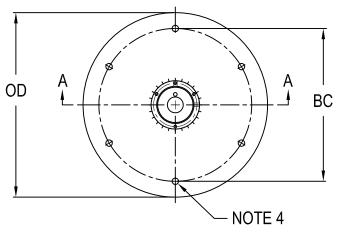
Neoprene gasket:

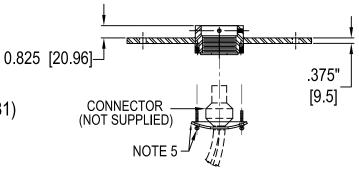
AP 1832/1835 12" (10530287), 16" (10530281)

(2) 1/4-20 UNC x 1" stainless hex head bolt

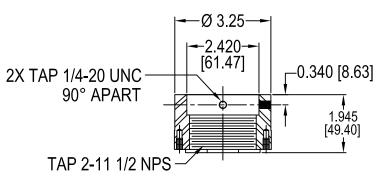
Hardware packup #6120 which contains:

- (1) 3 hole cable clamp (8089)
- (3) #10-24 x 1 1/2 stainless machine screws (10670781)
- Grounded version available. (see K-01h for details) Add "G" suffix to Item Number. (ex: AP1832EHG)





SECTION A



HUB DETAIL

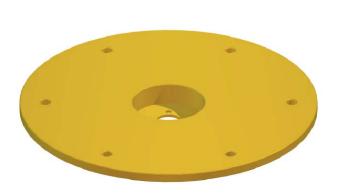
TYPE	OD	ВС	TAP
AP1832EH	12.375"	10.25"	2" NPS
12" L867B	[314.3]	[260.4]	[50.8]
AP2832EH	16"	14.25"	2" NPS
16" L867D	[406.4]	[362]	[50.8]

] = dimensions in metrics; mm

C-02.1h (rev 1)



Standard Base Plate



L-894 Standard Base Plate

 Approved and Certified to FAA Advisory Circular AC 150/5345-42 (Current Revision) Size: B=12". D=16"

2 Material: A36 Steel

3. Finish: Aviation yellow powder coat

4. (6) 7/16" Ø equally spaced, thru holes

5. Base plate shipped with:

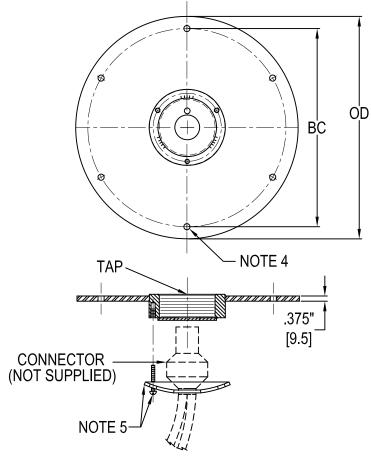
Neoprene gasket:

AP 1832/1835 12" (10530287)

AP 2832/2835 16" (10530281)

Hardware packup #6120 which contains:

- (1) 3 hole cable clamp (8089)
- (3) #10-24 x 1 1/2 SS machine screws (10670781)
- 6. Grounded version available (see p.K-01h) Add "G" suffix to part number
- 7. Approved to support elevated Guard lights
- 8. Multiple opening available. See Dwg # C-03



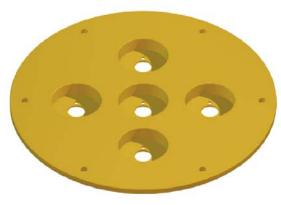
TYPE	OD	ВС	TAP
AP1832	12.375"	10.25"	2" NPS
12" L867B	[314.3]	[260.4]	[50.8]
AP1835	12.375"	10.25"	1 1/2"-12 NF
12" L867B	[314.3]	[260.4]	[38.1]
AP1842	12.375"	11.25"	2" NPS
12" L868B	[314.3]	[285.8]	[50.8]
AP1845	12.375"	11.25"	1 1/2"-12 NF
12" L868B	[314.3]	[285.8]	[38.1]
AP2832	16"	14.25"	2" NPS
16" L867D	[406.4]	[362]	[50.8]
AP2835	16"	14.25"	1 1/2"-12 NF
16" L867D	[406.4]	[362]	[38.1]

] = dimensions in metrics; mm

C-02h (rev 0)



Multiple Opening Base Plate



L-895 Multiple Opening Base Plate

- Approved and Certified to FAA Advisory Circular AC 150/5345-42 (Current Revision) Size: B=12", D=16"
- 2. Material: A36 Steel
- 3. Finish: Aviation yellow powder coat
- 4. (6) 7/16" Ø equally spaced, thru holes
- 5. Base plate shipped with:

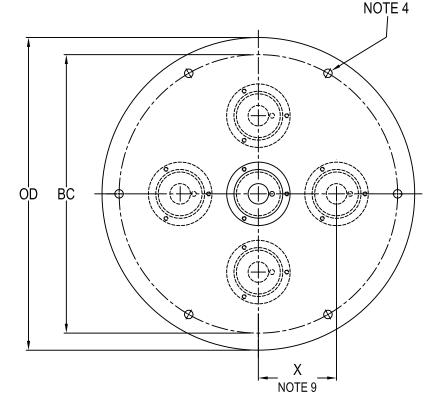
Neoprene gasket:

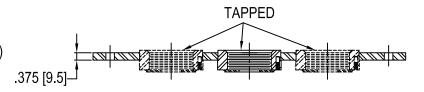
AP 1832/1835 12" (10530287)

AP 2832/2835 16" (10530281)

Hardware packup #6120 per opening contains:

- (1) 3 hole cable clamp (8089)
- (3) #10-24 x 1 1/2 SS machine screws (10670781)
- 6. Grounded version available (see p.K-01f)
 Add "G" suffix to part number





7. Approved to support elevated Guard lights

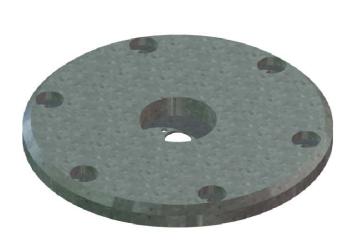
- 8. Available with 2, 3, 4, or 5 openings. Consult factory Must specify position
 - 12" Maximum 3 X = 2" [50.8] Maximum Spacing
 - 16" Maximum 5 X = 4" [101.6] Maximum Spacing

Part No. Example: A 16" diameter Base Plate with (3) openings is an AP28323.

TYPE	OD	ВС	TAP
AP1832_	12.375"	10.25"	2" NPS
12" L867B	[314.3]	[260.4]	[50.8]
AP2832_	16"	14.25"	2" NPS
16" L867D	[406.4]	[362]	[50.8]



USAF Military Base Plate



USAF Military Base Plate

- 1. Manufactured in accordance to Military Specifications MIL B-8954 A
- 2. Material: A572 Grade 50 Steel
- 3. Base plate is galvanized to ASTM-A123/A123M
- 4. (6) 7/16" Ø equally spaced, thru holes with 1 1/8" Ø x 3/8" deep counter bore Specify $10\frac{1}{4}$ " Or $11\frac{1}{4}$ " bolt circles per chart
- 5. Available with (2) tap sizes: $2''-11\frac{1}{2}$ NPS or $1''-\frac{1}{2}-12$ UNF
- 6. Packed with:

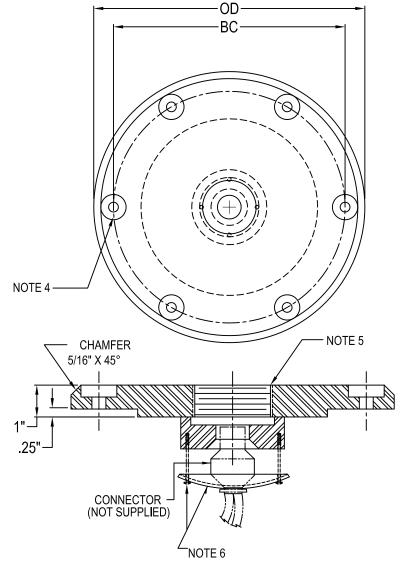
Neoprene gasket (10530287)

Hardware packup #6118 which contains:

- (6) 3/8"-16 x 1 1/4" Stainless hex head cap screws (10650202)
- (6) seal washers (AW0914)

Hardware packup #6122 which contains:

- (1) four hole cable clamp (8092)
- (4) #10-24 x 1 1/2" SS machine screws (10670781)



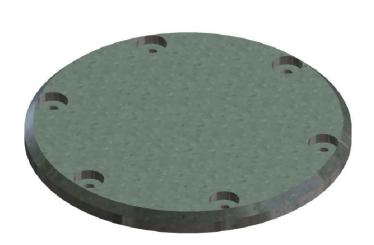
TYPE	OD	ВС	TAP
AP1402	12"	10.25"	2" NPS
MIL B-8954A 12"	[304.8]	[260.4]	[50.8]
AP1412	12"	11.25"	2" NPS
MIL B-8954A 12"	[304.8]	[285.8]	[50.8]
AP1405	12"	10.25"	1 1/2" NPS
MIL B-8954A 12"	[304.8]	[260.4]	[38.1]
AP1415 MIL B-8954A 12"	12"	11.25"	1 1/2" NPS
	[304.8]	[285.8]	[38.1]

] = dimensions in metrics; mm.

C-04h (rev 0)



USAF Military Cover Plate



USAF Military Cover Plate

O.D.

B.C.

NOTE 4

- 1. Manufactured in accordance to Military Specifications MIL B-8954 A
- 2. Material: A572 Grade 50 Steel
- 3. Cover plates are galvanized to ASTM-A123/A123M
- 4. (6) 7/16" equally spaced, thru holes with 1 1/8" Ø x 3/8" deep counter bore
- 5. Cover Plate shipped with:

Neoprene Gasket:

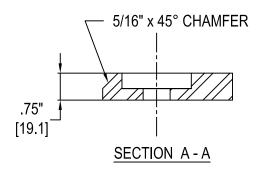
AK1400 (10530287)

AK1410 (10530287)

AK1450 (10530863)

Hardware Packup #6118 each contains:

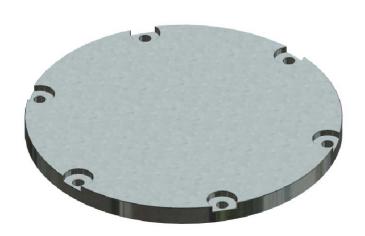
- (6) 3/8"-16 x 1 1/4" Stainless hex head cap screws (10650202)
- (6) 3/8" seal washers (AW0914)



TYPE	OD	ВС
AK1400 MIL B-8954	12"	10.25"
MS-26580	[304.8]	[260.4]
AK1410 MIL B-8954 MS-26580	12"	11.25"
	[304.8]	[285.8]
AK1450 MIL B-8954 MS-26580-2	17.375"	14.25"
	[441.33]	[362]



Cover Plates



Cover Plate

1. Approved and Certified to FAA Advisory Circular AC150/5345-42 (Current Revision);

L867 B.D.E: L868 A.B.C

Size: A=8", B=12", C=15", D=16", E=24"

2. Material:

AK series (1A) = Galvanized A-36 to ASTM-A123/A123M-02 AK series (1B) = AK series with VEGA™-KOTE proprietary coating (w/"VK" suffix)

AKS series (1B) = 304 Stainless Steel

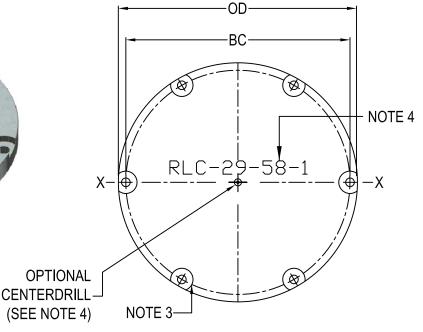
3. (6) 7/16" Ø equally spaced, thru holes. (NOTE: 8" L868A covers do not have holes on X-X axis) For covers thicker than .75", (2) opposite holes (0°, 180°) must be tapped 1/2-13.

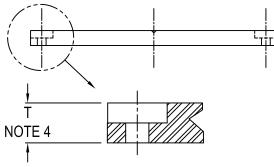
 $\emptyset1\frac{1}{8}$ " x 3/8" deep counter bore on L868 covers 1/2" & thicker Ø11/8" x 1/4" deep counter bore on L867 covers 1/2" & thicker

- 4. Contact factory for variations:
 - GROUNDING
 - ENGRAVED MARKINGS
 - THREADED OPENINGS
 - THICKER SIZES
 - CENTER DRILLED

Note: T = thickness in 1/16ths(ex. AK400012 is 3/4" thick)

5. Bolts and Gaskets NOT included.





TYPE	Part Number	Class	min.T	ВС	OD
12" L867B	AK10	1A	.375"	10.25"	13.5"
12 L00/D	AK10VK AKS10	1B 1B	[9.5]	[260]	[343]
16" L 067D	AK20	1A	.375"	14.25"	17.375"
16" L867D	AK20VK AKS20	1B 1B	[9.5]	[362]	[441]
24" L867E	AK70 AK70VK	1A	.5"	21.5"	24"
24 L00/E	AKS70VK	1B 1B	[12.7]	[546.1]	[609.6]
011.0004	AK80	1A	.75"	7.25"	8"
8" L868A	AK80VK AKS80	1B 1B	[19.1]	[184.2]	[203.2]
40" L 060D	AK40	1A	.75"	11.25"	12"
12" L868B	AK40VK AKS40	1B 1B	[19.1]	[285.8]	[304.8]
15" 0600	AK50	1A	1.25"	14.25"	15"
15" L868C	AK50VK AKS50	1B 1B	[31.75]	[362]	[381]

] = dimensions in metrics; mm

C-06h (rev 0)



Base Plate Port Authority N.Y. & N.J.



Port Authority Base Plate

- Approved and Certified to FAA Advisory Circular AC 150/5345-42 (Current Revision) with modifications for Port Authority - N. Y. & N. J. Standards
- 2. Material: ASTM A36 Steel
- 3. Finish: Aviation yellow powder coat
- 4. (6) 7/16" Ø equally spaced, thru holes with 1 1/8" Ø x 1/4" deep counter bore
- 5. Base plate shipped with:

Neoprene gasket:

12" (10530287)

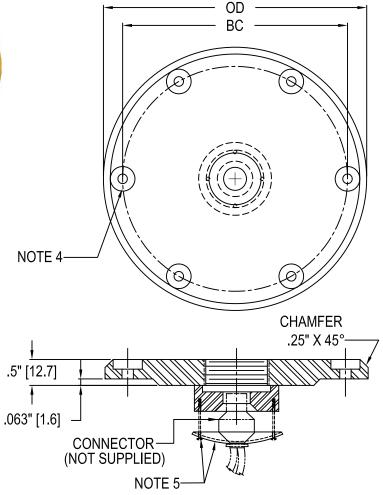
16" (10530281)

Hardware packup #6117 which contains:

- (6) 3/8"-16 SS x 1 1/4" Stainless hex head cap screws (10650202)
- (6) Bartite seal washers (10680173)

Hardware packup #6122 which contains:

- (1) four hole cable clamp (8092)
- (4) #10-24 x 1 1/2" SS machine screws (10670781)
- 6. Approved to support elevated Guard lights



TYPE	OD	ВС	TAP
AP1602	12"	10.25"	2" NPS
12" L8687B	[304.8]	[260.4]	[50.8]
AP1605	12"	10.25"	1 1/2"-12 NF
12" L8687B	[304.8]	[260.4]	[38.1]
AP2602	16.00"	14.25"	2" NPS
16" L8687D	[406.4]	[362]	[50.8]
AP2605	16.00"	14.25"	1 1/2"-12 NF
16" L8687D	[406.4]	[362]	[38.1]

] = dimensions in metrics; mm.

C-07h (rev 0)

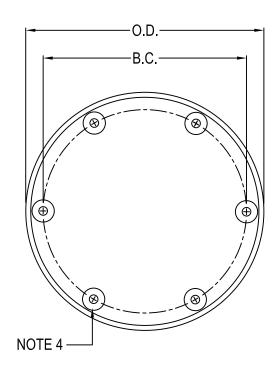


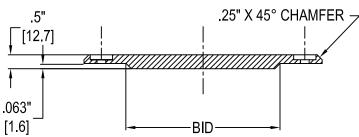
Cover Plate Port Authority N.Y. & N.J.



Port Authority Cover Plate

- Approved and Certified to FAA Advisory Circular AC 150/5345-42 (Current Revision) with modifications for Port Authority - N.Y. & N.J. Standards
- 2. Material: ASTM A36 Steel
- 3. Finish: Aviation Yellow powder coat
- 4. (6) 7/16" Ø equally spaced, thru holes with 1 1/8" Ø x 1/4" deep counter bore
- 5. Cover Plate shipped with:
 Neoprene Gasket (10530287)
 Bolt packup #6117 which contains:
 (6) 3/8"-16 x 1 1/4" Stainless hex head cap screws (10650202)
 (6) 3/8" Bartite washers (10680173)
- 6. Grounded version available (see p.K-01f) Add "G" suffix to part number

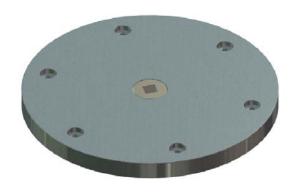




TYPE	OD	BID	ВС
AK1600	12"	7.75"	10.25"
12" L867B	[304.8]	[196.9]	[260.4]
AK2600	16.00"	12.125"	14.25"
16" L867D	[406.4]	[308.0]	[362]



Type 'A' Heavy Cover Plate



Type 'A' Heavy Cover Plate

- Manufactured in accordance to FAA D-5225 Specifications
- 2. Material: A572 Grade 50 Steel
- 3. Cover plate is galvanized to ASTM-A123/A123M-02
- 4. AP202020: (6) 7/16" Ø equally spaced, thru holes with 1 1/8" Ø x 3/8" deep counter bore

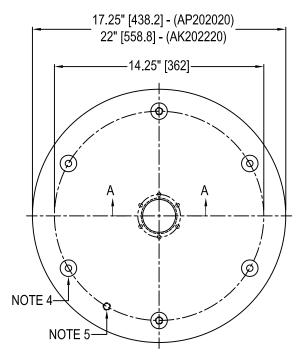
(2) 1/2"-13 NC tapped holes, 180° apart

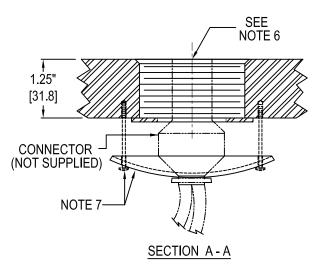
AK202220: (6) 9/16" Ø equally spaced, thru holes with 1 3/8" Ø x 3/8" deep counter bore

- 5. (1) 1/2"-13, 3/4" deep Lifting hole, with 1/2"-13 x 1/2" SS hex socket set screw installed flush with top surface AK202220 ONLY
- 2" NPS [50.8] Tap
 2" pipe plug (10700318) installed
 Omit tapped center hole in (AK202220)
- 7. Cover plate shipped with:

Bolt packup #6114 (AP202020 ONLY) which contains:

- (6) 3/8"-16 x 1 1/2" Stainless hex head bolts (10651875) Hardware packup #6120 which contains:
- (1) 3 hole cable clamp (8089)
- (3) #10-24 x 1 1/2" SS machine screws (10670781) Interface washer packup #6125 which contains:
- (1) SS Interface washer (8102)
- (3) #10-24 x 3/8" Stainless hex head cap screws (10653091)
- (AK202220 hardware packup not included)
- 8. May be supplied with additional openings (2, 3, 4, or 5) as required
- Grounded version available (see p.K-01f)Add "G" suffix to part number





] = dimensions in metrics; mm.

C-09h (rev 0)

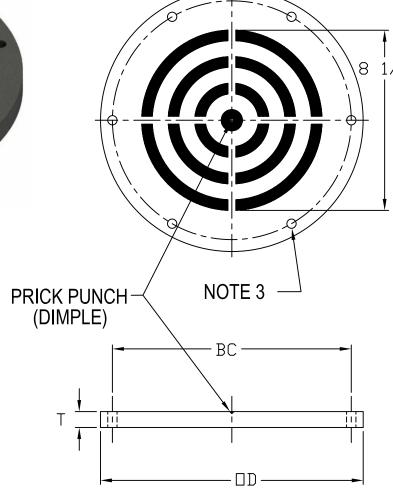


Mud Plate For L867 & L868 Light Bases



Mud Plate

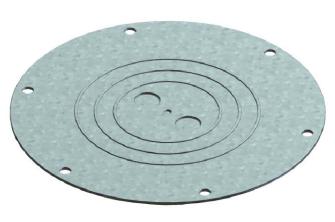
- Approved and Certified to FAA Advisory Circular AC150/5345-42 (Current Revision)
 Size: A=8", B=12", C=15", D=16"
- 2. Material: ASTM A36 Hot Rolled Steel Finish: T = thickness of .75" hot dip galvanized with yellow painted target, ½" wide concentric rings, and center punch mark. Mud plates with T = thickness of .75" are required if mud plates installed longer than two months or direct aircraft rollover is anticipated
- 3. (6) Ø7/16" thru holes, equally spaced



TYPE	T	OD	ВС
AK400112	.75"	12.375"	10.25"
12" L868B	[19.1]	[314.3]	[260.4]
AK400112X	.75"	12.375"	11.25"
12" L868B	[19.1]	[314.3]	[285.8]

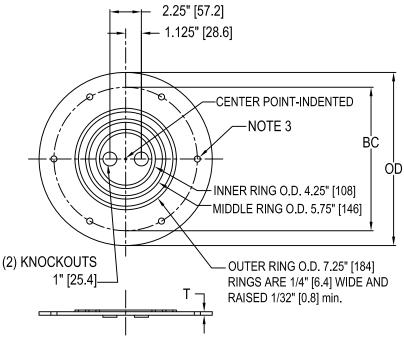


Mud Plate For L867 & L868 Light Bases



Mud Plate

- Approved and Certified to FAA Advisory Circular AC150/5345-42 (Current Revision)
 Size: A=8", B=12", C=15", D=16"
- 2. Finish: T = thickness of .125" are galvanized steel with raised target, center punch mark & knockouts
- ★ Finish: T = thickness of .75" are galvanized with painted target, and center punch mark. Mud plates with T = thickness of .75" are required if mud plates installed longer than two months or direct aircraft rollover is anticipated
- 3. (6) Ø7/16" thru holes, equally spaced



TYPE	Т	OD	ВС
AM5417	.125"	12.375"	10.25"
12" L868B 12" L867B	[3.2]	[314.3]	[260.4]
AM5527	.125"	15.375"	14.25"
15" L868C 16" L867D	[3.2]	[390.5]	[362]
AK400112	.75"	12.375"	10.25"
12" L868B	[19.1]	[314.3]	[260.4]
AM5727	.125"	23.00"	21.5"
24" L867E	[3.2]	[584.2]	[546.1]
AM5017	.125"	8.375"	6.25"
8" L868A	[3.2]	[212.7]	[158.8]
AM5027	.125"	8.375"	7.25"
8" L868A	[3.2]	[212.7]	[184.2]
AM5427	.125"	12.375"	11.25"
12" L868B	[3.2]	[314.3]	[285.8]
AM5517	.125"	15.375"	13.25"
15" L868C	[3.2]	[390.5]	[336.6]

- [] = dimensions in metrics; mm
- ***** SEE NOTE 2

*

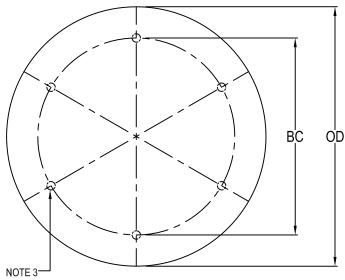
C-10h (rev 0)



L-867 Exterior Plywood Cover



L-867 Plywood Cover



- Approved and Certified to FAA Advisory Circular AC150/5345-42 (Current Revision) L867
- 2. Material: Exterior Grade Plywood
- 3. (6) 7/16" Ø equally spaced, thru holes

BOLT CIRCLE LETTERS:

$$C = 10 \ 1/4" \ \emptyset$$

G = 21 1/2" Ø

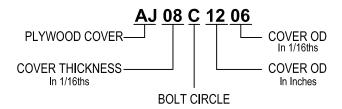
Stndard Plywood Thickness Tolerances:

$$1/2$$
", $3/4$ " & $1\frac{1}{4}$ = +0

$$5/8" = +0$$

-1/32

Tolerances on Non-Standard thicknesses are available upon request.



(ex. This cover is 1/2" Thick, w/ 10 1/4" Bolt Circle, and 12 3/8" OD)

= dimensions in metrics; mm.

C-12h (rev 0)



L-868 Exterior Plywood Cover



L-868 Plywood Cover

- 1. Approved and Certified to FAA Advisory Circular AC150/5345-42 (Current Revision) L868
- 2. Material: Exterior Grade Plywood
- 3. (6) 7/16" Ø equally spaced, thru holes with 1 1/8" x 1/4" deep counter bore NO counter bore on 5/8" covers Holes "Z" eliminated on Size A covers
- 4. Edge and 1" minimum each side coated with Parafin

BOLT CIRCLE LETTERS:

 $S = 7'' \emptyset$

W = 7 1/4" Ø

 $A = 8 \frac{1}{4}$ " Ø - (obsolete)

 $B = 9 1/4" \emptyset$

 $C = 10 1/4" \emptyset$

 $D = 11 1/4" \emptyset$

E = 13 1/4" Ø

F = 14 1/4" Ø

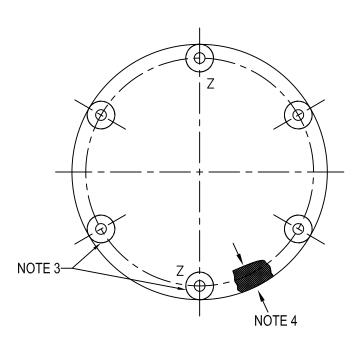
Stndard Plywood Thickness Tolerances:

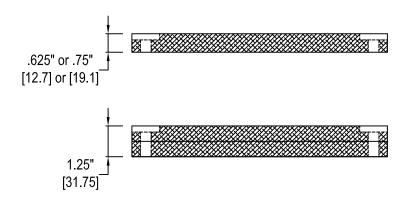
$$1/2$$
", $3/4$ " & $1\frac{1}{4}$ = +0

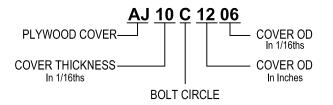
5/8" = +0

-1/32

Tolerances on Non-Standard thicknesses are available upon request.







(ex. This cover is 5/8" Thick, w/ 10 1/4" Bolt Circle, and 12 3/8" OD)

] = dimensions in metrics; mm.

C-13h (rev 0)



Plywood Cover for E-1315a Light Bases

and



LB4a Plywood Cover

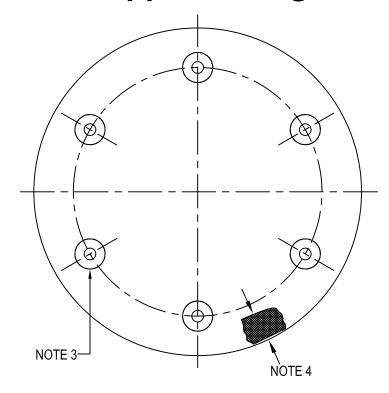
- Approved and Certified to FAA Advisory Circular AC150/5345-42 (Current Revision) L868
- 2. Material: Exterior Grade Plywood
- 3. (6) 9/16" Ø equally spaced, thru holes with 1 3/8" x 1/4" deep counter bore
- 4. Edge and 1" minimum each side coated with Parafin

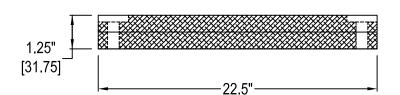
Stndard Plywood Thickness Tolerances:

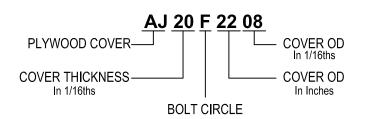
$$1/2$$
", $3/4$ " & $1\frac{1}{4}$ = +0
 $-\frac{1}{10}$
 $5/8$ " = +0
 $-\frac{1}{32}$

Tolerances on Non-Standard thicknesses are available upon request.

E-2491 Inpavement Approach Lights







(ex. This cover is 1 1/4" Thick, w/ 14 1/4" Bolt Circle, and 22 1/2" OD)

] = dimensions in metrics; mm.

C-14h(rev 0)

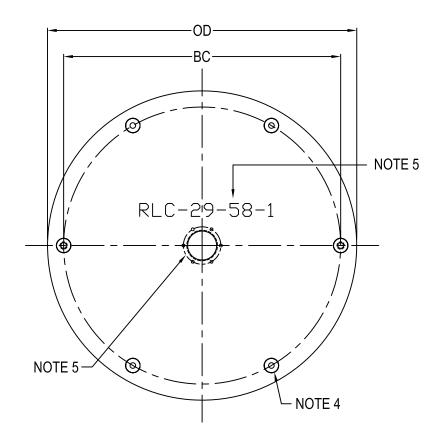


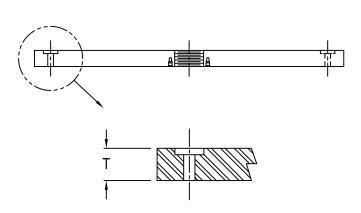
L-867E Aluminum Cover Plate



Aluminum Cover Plate (shown with optional threaded center hole)

- 1. Conforms to FAA Advisory Circular AC150/5345-42H Size: E=24"
- 2. Material: Aluminum 6061-T6
- 3. Aluminum Cover plates are anodized
- (6) 7/16" Ø equally spaced, thru holes with 1 1/8" Ø x 1/4" deep counter bore Counter bore only on Covers 1/2" & thicker
 (2) 1/2"-13 tapped holes, 180° apart
- 5. Contact factory for variations:
 - GROUNDING
 - ENGRAVED MARKINGS
 - TAPPED OPENINGS
 - THICKER SIZES
- Aluminum Cover Plates, Do Not Include Bolts or Gaskets





TYPE	★ min. T	ВС	OD
AK7000AL	.5"	21.5"	24"
24" L867E	[12.7]	[546.1]	[609.6]

] = dimensions in metrics; mm

C-15h (rev 0)



L-894 Cover Plate With Recessed Threaded Hub

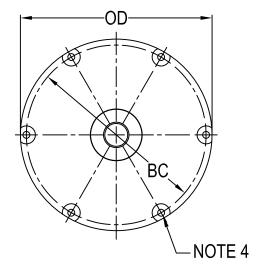


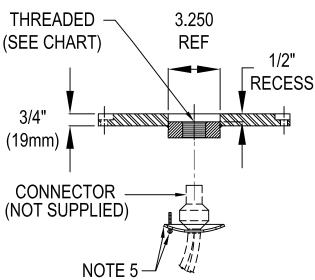
L-894 Cover Plate with Recessed Threaded Hub

- Approved and Certified to FAA Advisory Circular AC 150/5345-42 (Current Revision)
 Size: B=12"
- 2. Material: A36 Steel
- 3. Finish: Hot Dip Galvanize per ASTM A123
- 4. (6) 7/16" Ø holes equally spaced & counterbored $1\frac{1}{8}$ " dia. x $\frac{3}{8}$ " deep min.
- 5. Cover plate shipped with:
 Hardware packup #6120 which contains:
 (1) 3 hole cable clamp (8089)
 - (3) #10-24 x 1 1/2 SS machine screws (10670781)
- 6. Grounded version available (see p.K-01h)
 Add "G" suffix to part number

TYPE	OD	ВС	TAP
AK400212R 12" L868B	12.000"	11.25"	2" NPS
	[304.8]	[285.8]	[50.8]
AK400512R 12" L868B	12.000"	11.25"	1 1/2"-12 NF
	[304.8]	[285.8]	[38.1]

] = dimensions in metrics; mm



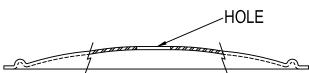


C-16h (rev 0)



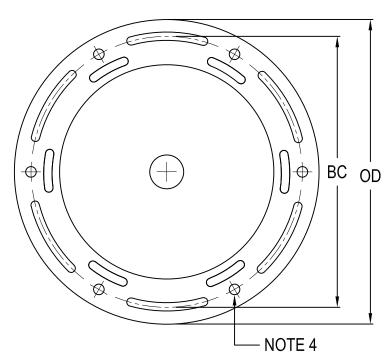
L-894 Corten Base Plate With Center Hole





Corten Base Plate With Center Hole

- Approved and Certified to FAA Advisory Circular AC 150/5345-42 (Current Revision)
 Size: B=12"
- 2. Material: .109" min. thickness Corten A606 steel
- 3. Finish: Aviation yellow powder coat
- 4. (6) $\frac{7}{16}$ " Ø equally spaced, thru holes
- 5. Base plate shipped with: Neoprene gasket



TYPE	OD	ВС	HOLE
AP1930	12"	10.25"	1 11/32Ø
12" L867B	[304.8]	[260.4]	[34.0]
AP1940	12"	10.25"	1 9/32Ø
12" L867B	[304.8]	[260.4]	[32.5]

] = dimensions in metrics; mm.

C-17h (rev 0)